Handlebar Control (Advance / Retard, Dimmer, and Signal Horn) Switch

(Also See Ignition Systems for Russian Motorcycles, Part II: PM-05 Breaker/Distributor)

Ernie Franke cafranke@tampabay.rr.com (06/2011)

Handlebar P-45 Control (Advance / Retard, Dimmer, and Signal Horn) Switch

- Functionality
 - -Advance / Retard Lever Control of PM-05 Manual Spark Advance
 - -Push-Button for Signal Horn (Ground Contact)
 - -High / Low Beam Control of Headlight
 Slider SPDT Switch
- •Usage: Mated with PM-05 Ignition Breaker
 - -Ural: M-72, M-72K, M-72M, M-61 and Early M-62's
 - -Dnepr: M-72, M-72N, and Early K-650's, K-750's, K-750M's, MB-750's, MB-750M's, MT-9's, and MT-12's
- ·Size: Fits 25mm Diameter Handlebars

Part# 72185 fits a 25mm diameter Handlebar





Table I: IMZ (ИМЗ) - Ural (Урал) Model/Year vs. Electrical System (01/11)											
Model	Year	Engine Size	Voltage	Generator/ Alternator	Regulator	lgnition Coil	Breaker/ Distributor	Battery			
M-72	1941-56	750cc	6-Volt	G-11, G-11A (1952)	PP-1, PP-31 (1950)	KM-01, B2B, IG-4085B (1950)	PM-05	3MT-7 (7A-hr)			
M-72M	1956-61	750cc	6-Volt	G-11A (1952)	PP-31A	KM-01	PM-05	or 3MT-14 (14A-hr)			

Magneto

G-11A (1952)

G-414 (1957)

G-414 (1957)

G-414 (1957)

G-424 (1974)

G-424 (1974)

G-424 (1974)

14.3771

(1998)

Nippon

Denso

(2004)

4. M-75 (1943) was experimental model with 500cc engine (6-Volt) on M-72 frame. M-76 (1947) was experimental (820cc).

in 1957, Γ-424 of 12V/150W in 1974, 14.3771 of 12V/350W in 1998.5, to the present-day Nippon-Denso alternator of 12V/770W.

M-72K

M-61

M-62

M-63 (Ural-2)

M-66 (Ural-3)

M-67

M-67.36

8.103 and 8.107

Series

"650"

8.103,8.103X, 8.123,8.123X

650 & 750 Series

8.103,8.103X,

8.123,8.123X

Notes:

"750"Series

1954-60

1961-63

1963-65

1965-80

1971-75

1974-76

1976-95

1994-98

1999-

2003

2004-

present

1. M-64 (1961) and M-65 (1965) were prototypes.

and finally P-330 for the G-424 alternator.

750cc

650cc

650cc

650cc

650cc

650cc

650cc

650cc

750cc

750cc

3. M-73 (1976) was an M-72 (750cc) with engageable sidecar wheel.

8. 33.3702 Solid-State Voltage Regulator replaced the PP-330 in 1992.

with PM-302/PM-302A. B2B and B201 coils for 6-Volts and B204 for 12-Volts.

6-Volt

6-Volt

6-Volt

6-Volt

6-Volt

12-Volt

12-Volt

12-Volt

12-Volt

12-Volt

B11. KM-01

B2B (1963)

B201. B201A

B2B (1963)

B201, B201A

B201, B201A

B204

B204

B204

None

PP-30.

PP-31A (1956)

PP-31

PP-302. PP-302A

PP-302 (1963),

PP-302A

PP-302 (1963).

PP-302A PP-302A.

PP-330

PP-330.

33.3702 (1992)

PP-330.

33.3702 (1992)

Internal to

Alternator

(YA212A11E)

Internal to

Alternator

2. Alternators progress in output voltage and power from Γ-11 (G-11) generator of 6-Volts/45-Watts in 1941, Γ-11A of 6 V/45 W in 1952, Γ-414 6V/65 W

7. PP-1, PP-30, PP-31 reverse-relay/voltage regulator for generator G-11/-11A systems were replaced with PP-302/-302A voltage regulator for G-414,

5. F-424 alternator (150 Watts) has external relay/regulator (PP-302 or PP-330). 14.3771 and Nippon Denso alternators have internal regulators. 6. 12-Volt ignition coil B2B (manual spark advance) paired with PM-05 distributor, B201/B201A (ignition coil for automatic spark advance) paired

PM-05

PM-05

PM-05

PM-302. PM-302A

PM-11A

PM-302, PM-302A

PM-302, PM-302A

PM-302. PM-302A

PM-302, PM-302A

PM-302A (1982)

BC3 (BZ3) Contact-less Ignition System

Type´I (1994), II (1997), III (1998)

Contact-less Ignition System

Type IV (2002)

Type V (2004)

Ducati (2006), Power Arc

None 3MT-12

(12A-hrs)

3MT-6

(6A-hrs)

or

3MT-12

(12A-hrs)

6MTS-9

(9A-hrs) or

2X 3MT-6

(2X 6A-hrs)

6MTS-9 or

6CT-18-36A

(18-to-36A-hrs)

Varta YB18L

6MTS-18,

Interstaté

FAYTX-20HL

Table II: KMZ (KM3) - Dnepr (Днепр) Model/Year vs. Electrical System (01/11)

Model	Year	Engine Size	Voltage	Generator/ Alternator	Regulator	Ignition Coil	Breaker/ Distributor	Battery
M-72	1951-56	750cc	6-Volt	G-11A (1952)	PP-31 (1950)	KM-01, B-2B	PM-05	3MT-7 (7A-hr)
M-72N (H)	1957-59	750cc	6-Volt	G-11A (1952)	PP-31A (1956)	KM-01	PM-05	3MT-14 (14A-hr)
K-750	1956-63	750cc	6-Volt	G-11A (1952)	PP-31A (1956)	IG-4085	PM-05, PM-11A	3MT-7, -10, -14
N-750	1963-67	75000		G-414 (1957)	PP-302 (1963)	B2B (1963), B201	PM-302	3MT-12 or -14
K-750M	1963-77	750cc	6-Volt	G-414 (1957)	PP-302 (1963)	B2B (1963)	PM-05	3MT-6
						B201	PM-302	
MT-12 (Dnepr-12)	1974-82 2WD 1982-85 1WD	750cc	6-Volt	G-414 (1957)	PP-302 (1963), PP-302A	B2B (1963)	PM-05	3MT-12
						B201	PM-302	

PP-302 (1963)

PP-302 (1963), 33.3702 (1992)

PP-302 (1963).

PP-302A

PP-302 (1963),

PP-302A

PP-330

PP-330

PP-330

PP-330

PP-330.

33.3702 (1992)

PP-30, PP-31, PP-330, 33.3702 (1992)

3. Alternators progress in output voltage and power from Γ-11 (G-11) generator of 6-Volts/45-Watts in 1941, Γ-11A of 6 V/45 W in 1952, Γ-414 6V/65 W

8. 12-Volt ignition coil B2B (manual spark advance) paired with PM-05 distributor, B201/B201A (ignition coil for automatic spark advance) paired

G-414 (1957)

G-414 (1957)

G-414 (1957)

G-414 (1957)

G-424 (1974)

G-424 (1974)

G-424 (1974)

G-424 (1974)

G-424 (1974)

G-424 (1974)

in 1957, Γ-424 of 12V/150W in 1974, 14.3771 of 12V/350W in 1998.5, to the present-day Nippon-Denso alternator of 12V/770W. 4. MT-11 and MT-16 remained in production until 1991 when they were re-named the Dnipro-11 (Dnepr-11) and Dnipro-16 (Dnepr-16).

7. F-424 alternator (150 Watts) has external relay/regulator (PP-302 or PP-330), 14.3771(350 Watts) alternator has internal regulator.

B2B (1963)

B201

B2B (1963)

B201

B₂B

B201

B₂B

B201A

B204

B204

B204

B204

B204

B201. B204

PM-05

PM-301/PM-302

PM-05

PM-302 PM-05, PM-11A

PM-302

PM-05

PM-302

PM-302, PM-302A(1982)

PM-302A

PM-302. PM-302A

(1982)

PM-302A (1982)

PM-302A (1982)

PM-302.

PM-302A (1982)

3MT-12

3MT-12

3MT-6 or

3MT-12

6MTS-9 or 2X 3MT-6

6MTS-9

(9A-hr)

MB-750

MB-750M

K-650/MT-8

K-650/MT-9

MB-650

MB-650M1

MT-10

MT-10.36

MT-11

(Dnepr-11) MT-16

(Dnepr-16)

Notes:

1964-73

1973-77

1967-70

1971-74

1968-91

1985-late 90s

1973-76

1976-88

1982-late 90s

1985-late 90s

1. MT-14 (1977) was a prototype.

5. Model #'s: H = N. MW = MB = MV

750cc

750cc

650cc

650cc

650cc

650cc

650cc

650cc

650cc

650cc

6. 33.3702 Solid-State Voltage Regulator replaced the PP-330 in 1992.

6-Volt

6-Volt

6-Volt

6-Volt

12-Volt

12-Volt

12-Volt

12-Volt

12-Volt

12-Volt

2. MB-650 is military version of MT-16 and MB-750 is a military version of the MT-12

with PM-302/PM-302A. B2B and B201 coils for 6-Volts and B204 for 12-Volts.

Diagram of P-45 Control Switch Functionality

Dimmer (Hi/Lo Beam) Control

Advance Lever Control

Push-Button for Signal Horn

Bowden Cable

A Bowden cable is a type of flexible cable used to transmit mechanical force by the movement of an inner cable (most commonly of steel) relative to a hollow outer cable housing.

Bowden Cable



to Headlight





Dimmer (high/low beam) switching is designed to work via a Bowden cable with a mechanical "switch" that is mounted inside the headlamp cavity.

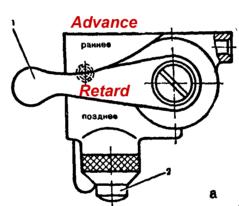
The control switch also contains an advance / retard control for the PM-05 breaker points, and a push-button switch for the signal horn.

M-72, K-750, MB-750, MT-9 and MT-12 Handlebar Control

1.Advance/Retard Lever

2. Horn Signal Button 3. Hi/Lo Beam Lever







1. Cluth Lever

2. Lever

3. Line Coupling

4. Cable Sheath

5. Rubber Shell Grips

6. Handlebar

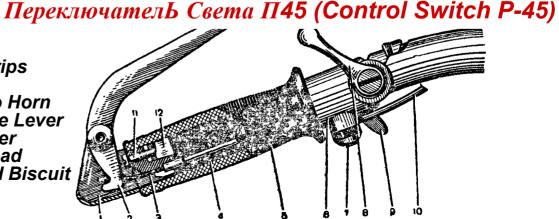
7. Button Signal to Horn

8. Ignition Advance Lever

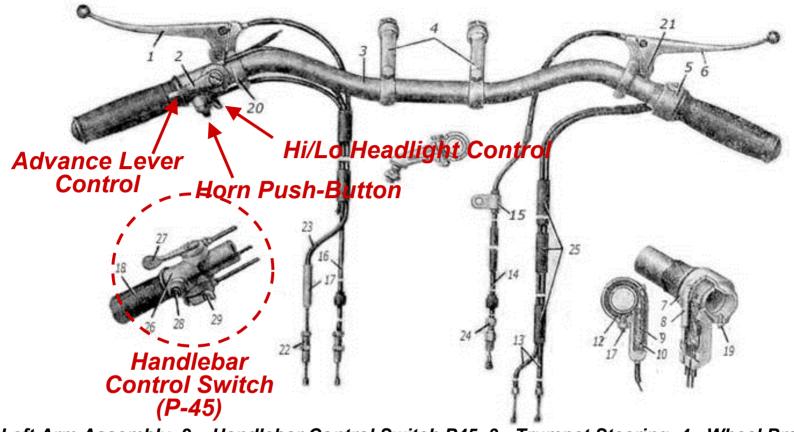
9. Hi/Lo Beam Lever

10. Horn Signal Lead

11. Wedge-Shaped Biscuit 12. Screw biscuit

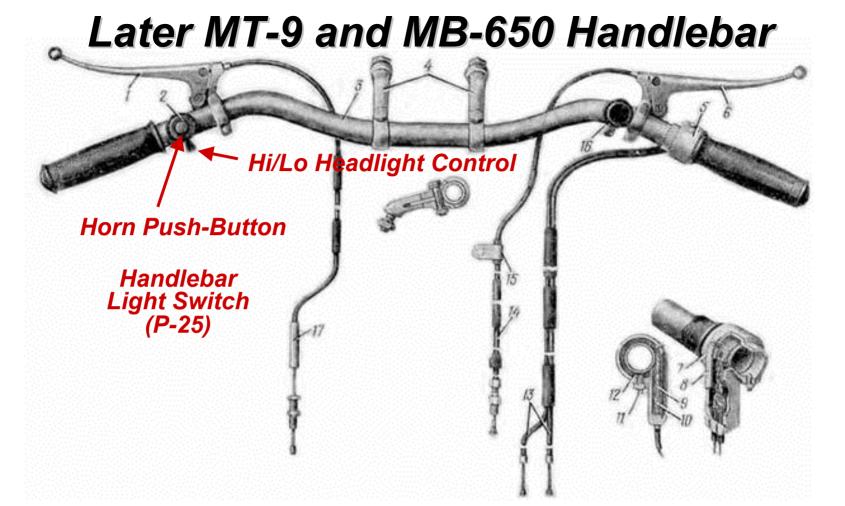


K-750M and MB-750, K-650 and MB-750M



1 - Left Arm Assembly, 2 - Handlebar Control Switch P45, 3 - Trumpet Steering, 4 - Wheel Brackets, 5 - Throttle Grip Control Assembly, 6 - Right Arm Assembly, 7 - Body Control Knob Throttle, 8 - Housing cover 9 - Chain Assembly; 10 - Slide 11 - Throttle Adjustment Screw Knob, 12 - Spring, 13 - Throttle Cable Assemblies, 14 - Cable Front Brake Assembly; 15 - Caliper Front Brake Cable, 16 - Cable Ignition Assembly, 17 - Protective Tube, 18 - Steering Lever 19 - Lock Screw, 20 - Lever Bracket, 21 - Lever Axis, 22 - Adjusting Screw 23 - Clutch Cable, 24 - Adjustment Fitting 25 - Protective Sleeve; 26 - Metal Body 27 - Ignition lever, 28 - Horn Button, 29 - Hi/Lo Beam Lever

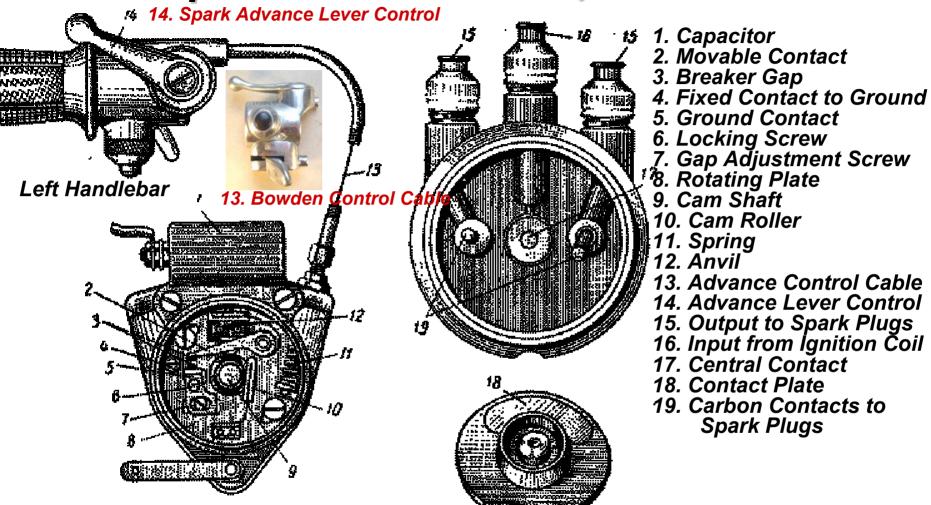
Lever switch 29 controls near and far beam, through the cable connected to the switch in the headlight cavity. Moving the lever from one extreme to another, switches between the driving and passing beams.



1 - Left Arm Assembly, 2 – Near/Far Beam Switch and Horn Button, 3 - Trumpet Steering, 4 - Wheel Brackets, 5 - Throttle Grip Control Assembly, 6 - Right Arm Assembly, 7 - Body Control Knob Throttle, 8 - Housing Cover 9 - Chain Assembly; 10 – Slide, 11 – Throttle Adjustment Screw Knob, 12 – Spring, 13 - Throttle Cable Assemblies, 14 - Cable Front Brake Assembly; 15 - Caliper Front Brake Cable, 16 - Switch Indicators, 17 - Protective Tube

The handlebar control switch changed for later MT-9's and MB-650's, losing the advance/retard function, but retaining the the horn button and hi/lo beam function.

Manual Spark Advance M-61, K-750 and M-72



The PM-05 is controlled by the ignition lever on the left handlebar, while the later PM-302 centrifugal regulator, provided an automatic change of ignition timing depending on engine speed.

Why Advance/Retard Ignition Timing?

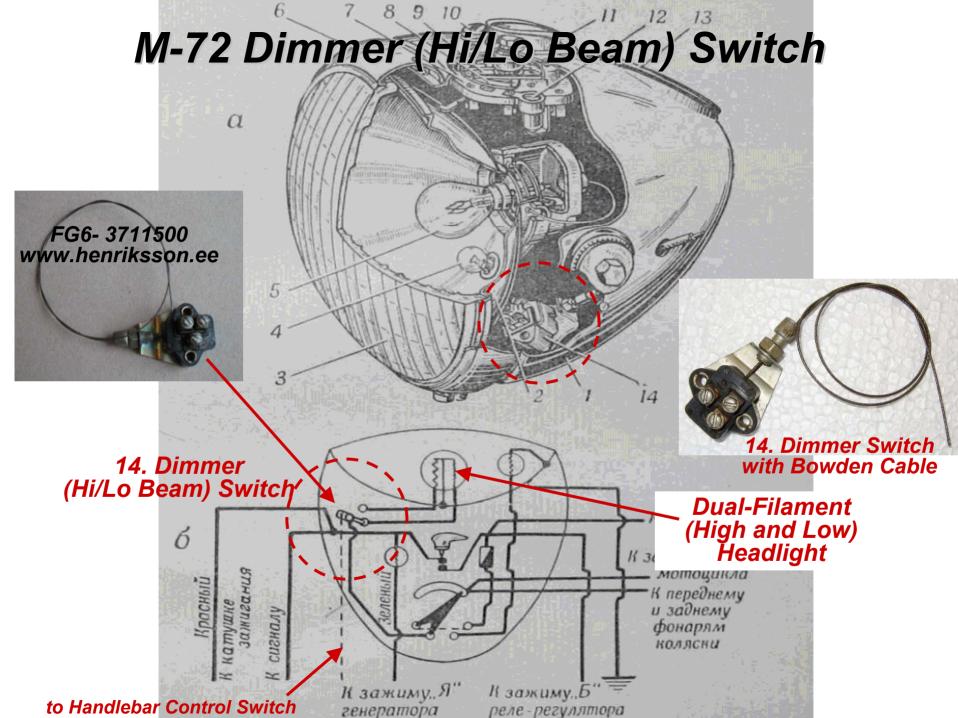
- "Timing Advance" refers to the number of degrees Before Top Dead Center (BTDC) that the spark will ignite the air-fuel mixture in the combustion chamber during the compression stroke.
- Retarded timing can be defined as changing the timing so that fuel ignition happens later than the manufacturer's specified time.
- Timing advance is required because it takes time to burn the air-fuel mixture. Igniting the mixture before the piston reaches Top Dead Center (TDC) will allow the mixture to fully burn soon after the piston reaches TDC.
- As the engine speed increases, the time <u>available</u> to burn the mixture decreases, but the burning itself <u>proceeds at the same speed</u>. It needs to be started increasingly earlier to complete (advanced) in time.
- In a classic ignition system with breaker points, the basic timing can be set statically using a test light or dynamically using a timing light.

Ignition timing is the process of setting the time when a spark will occur during the compression stroke relative to piston position and crankshaft angular velocity.

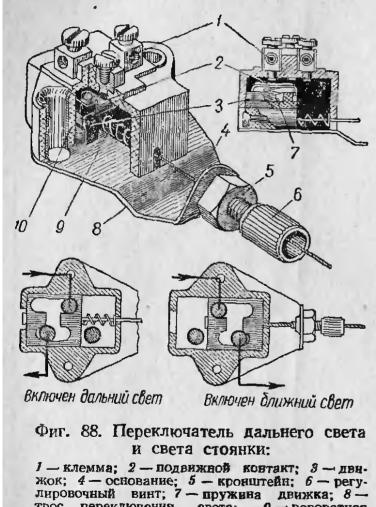
Use of Handlebar Timing Lever (CossackPower (b-Cozz))

- On the Open Road: Full Advance
- Going Up a Steep Hill: Retard a Bit
- Show-Off (slow thumpy idle when stopped): Full or Almost Retard
- If Bike Stalls (like a kill switch) when Pulled to Full Retard:
 - Probably Due to Cable Stretch
 - Retarding Too Far
- Never Ride on Full Retard
- When Spark Advance Is Increased (point when the ignition spark occurs, BTDC of the compression stroke) we Get More Power, but Also More Heat
- There is a point after which we get lots more heat and very little extra power. (STOP before we get to this point!)
- With Engine at Normal Operating Temperature and Idling, Advance Timing Slowly (Engine Will Speed Up)
- Move Timing Back and Forth, Advancing and Retarding to Get Highest Engine Idling Speed
- Back It Off (retard) a Bit
 - Engine Speed Slows Down Just a Little (Still idling, don't touch the throttle)
- Take Short Ride to Make Sure Engine Does Not "Ping" under Load
- Check Color of Spark Plugs to Make Sure Not Running Too Hot

The manual control of spark advance is controlled by a handlebar lever connected to a PM-05 breaker/distributor.



Dimmer Light Switch with Manual Ignition Advance (M-72 and Early K-750's, MT-9's, and MT-12's)



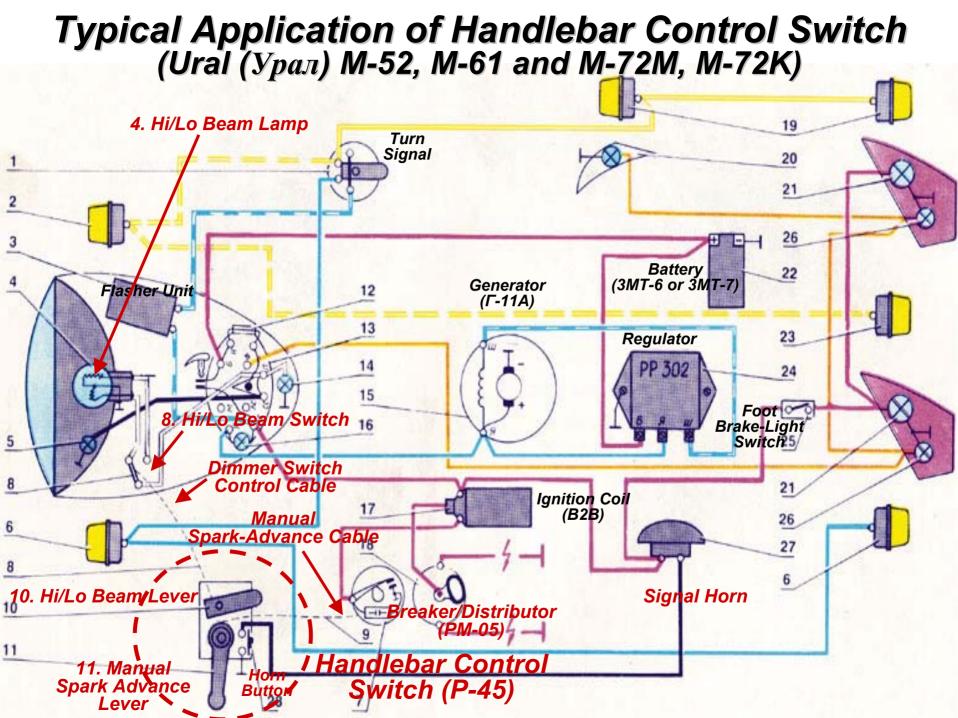
трос переключения света: 9 — поворотная пружина: 10 - корпус.

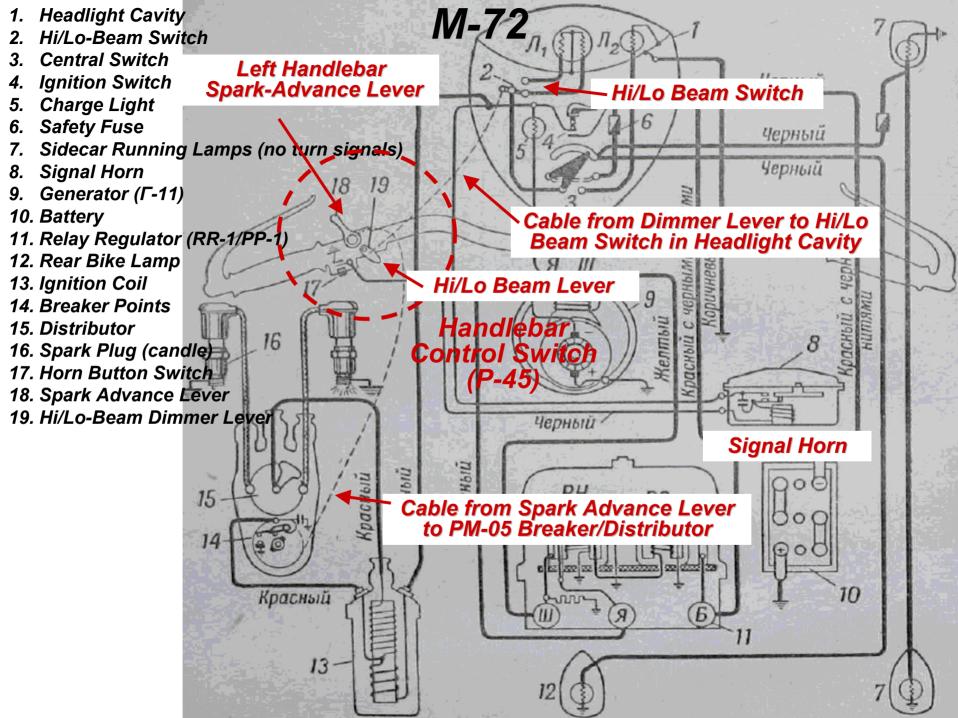


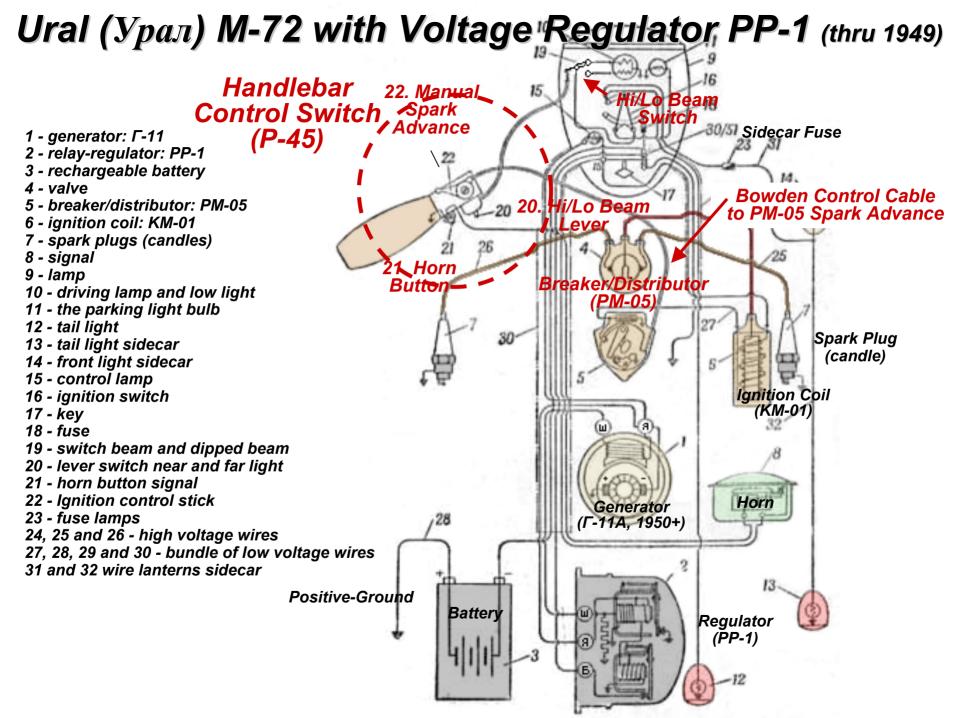
1. Terminal 2. Mobile Contact 3. Slider 4. Base 5. Lock Nut 6. Adjusting Screw 7. Spring Engine 8. Cable to Light Switch 9. Rotational Spring 10. Housing

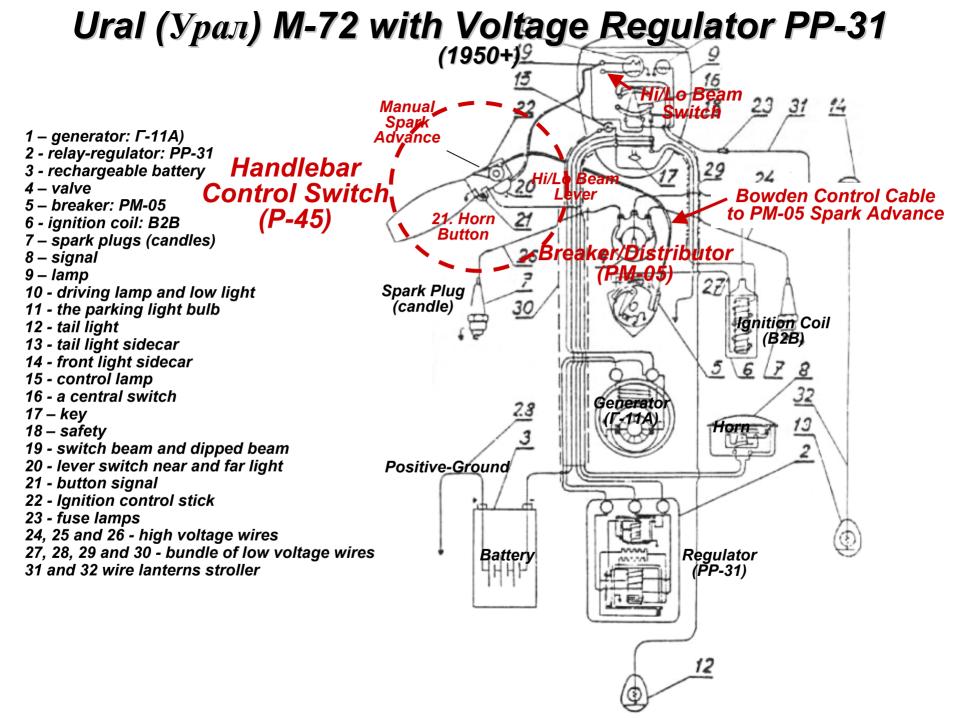


High/low beam switching is designed to work via a Bowden cable with a mechanical "switch" that is mounted inside the headlamp cavity.



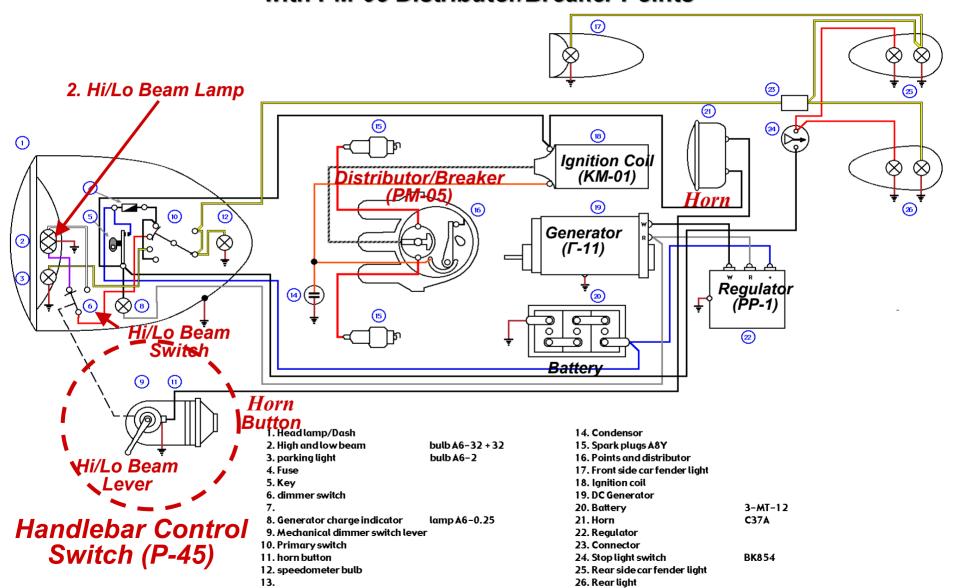






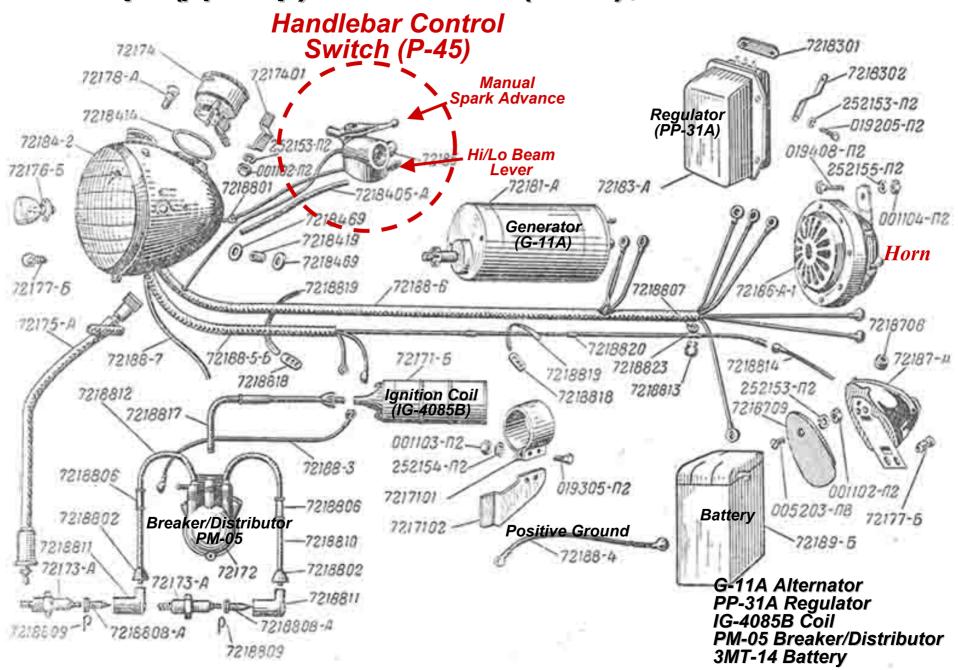
941 M-72, M-52, M-61, K750, K-750M, MT-12
23 November 2006
Carl Allison
Note: Wire colors are not likely correct nor consistent with factory wiring.
Schematic may have errors as well.

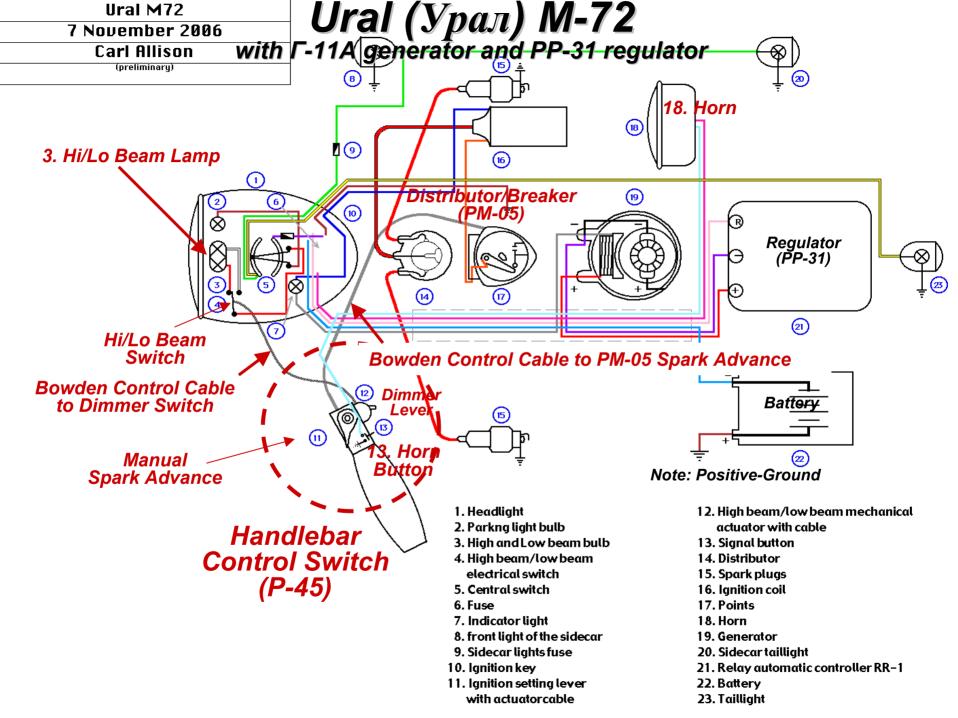
1941 Dnepr (Днепр) M-72, K-750, K-750M and MT-12 with PM-05 Distributor/Breaker Points



72(7/18 Early Ural (Урал) M-72 (1942) Part# 72185 Handlebar 7218414 **Control Switch** 72174 G-11 Generator (P-45) PP-1 Regulator Manual KM-01 Coil Spark Advance PM-05 Breaker/Distributor 3MT-7 Battery 72176 Hi/Lo Beam Lever Horn Regulator 72181 Generator (PP-1) $(\Gamma-11)$ -7218405 001101 72187 7218705 005/02 7218810 7218812 12188-6 **6**-7218823 Breaker/Distributor Positive Ground 1218809 Ignition Coil^{2/71} (KM-01) 7218808 **Battery**

Dnepr (Днепр) Later M-72 (1955), with rear Horn





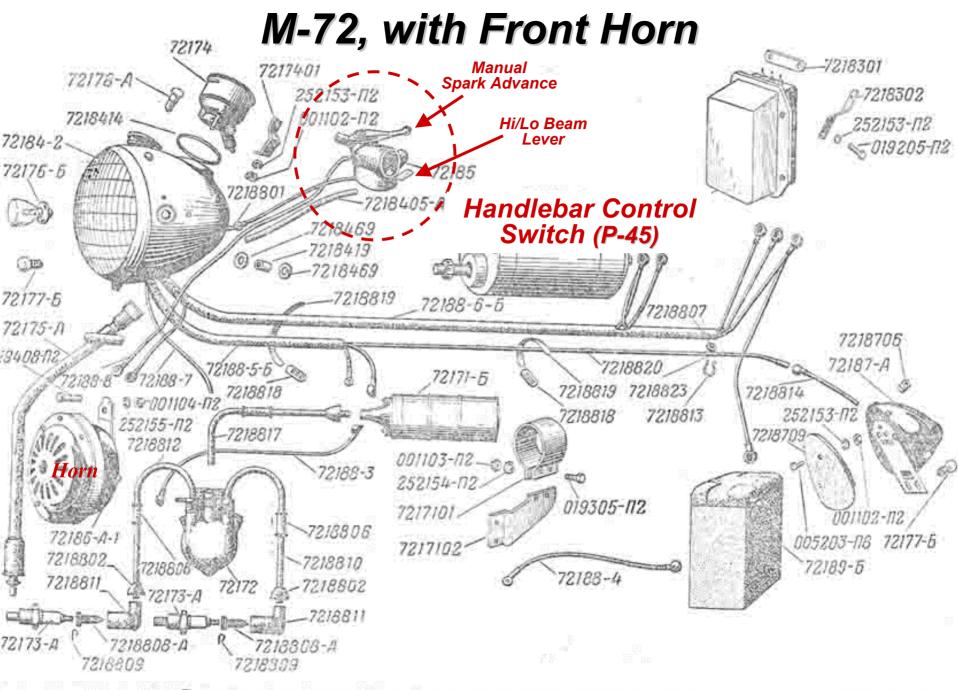
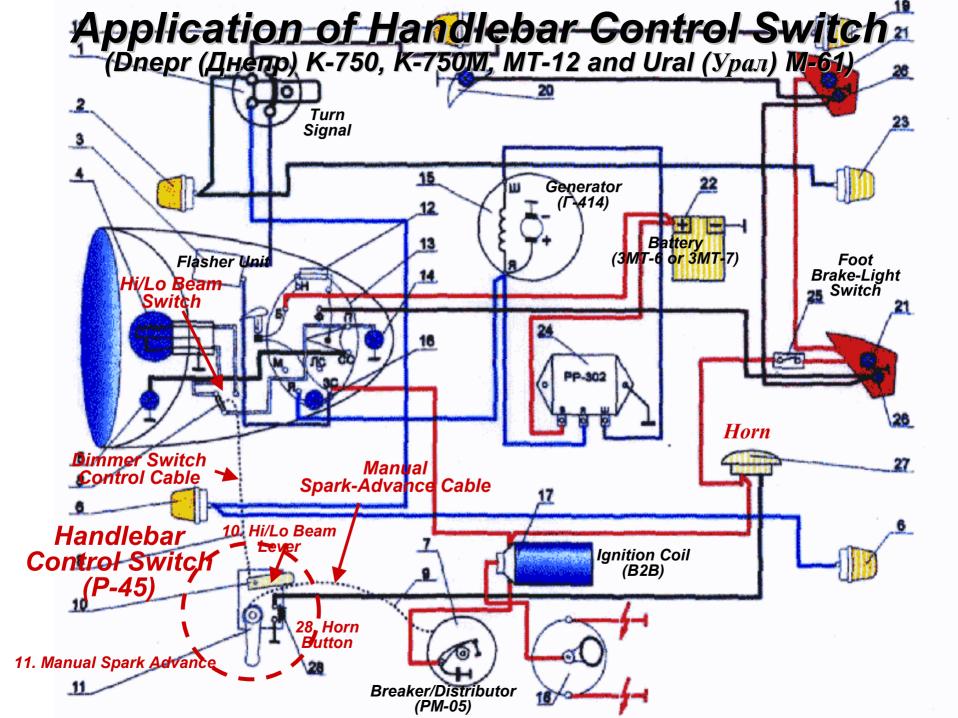
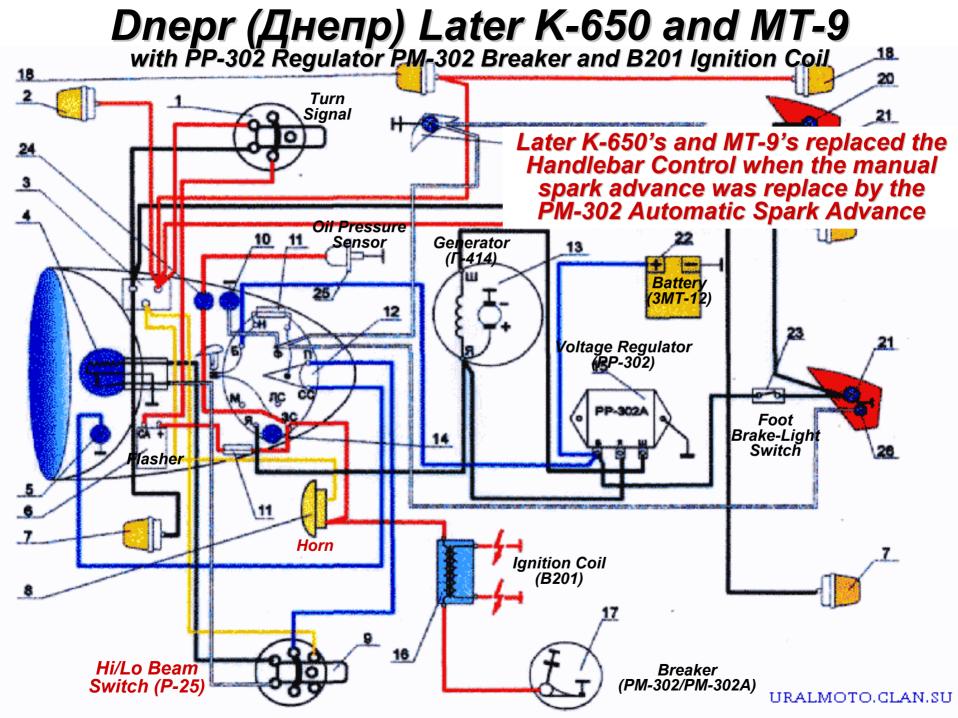
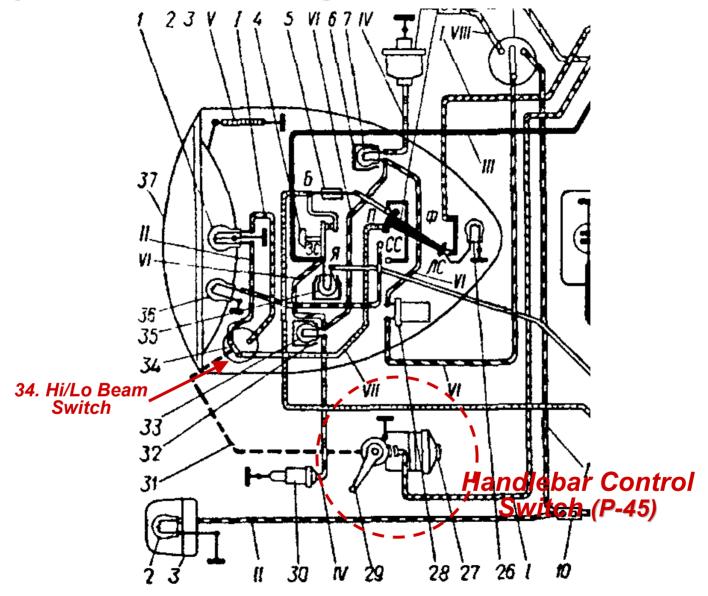


Рис. 35. Монтажная схема № 2 электрооборудования мотоцикла

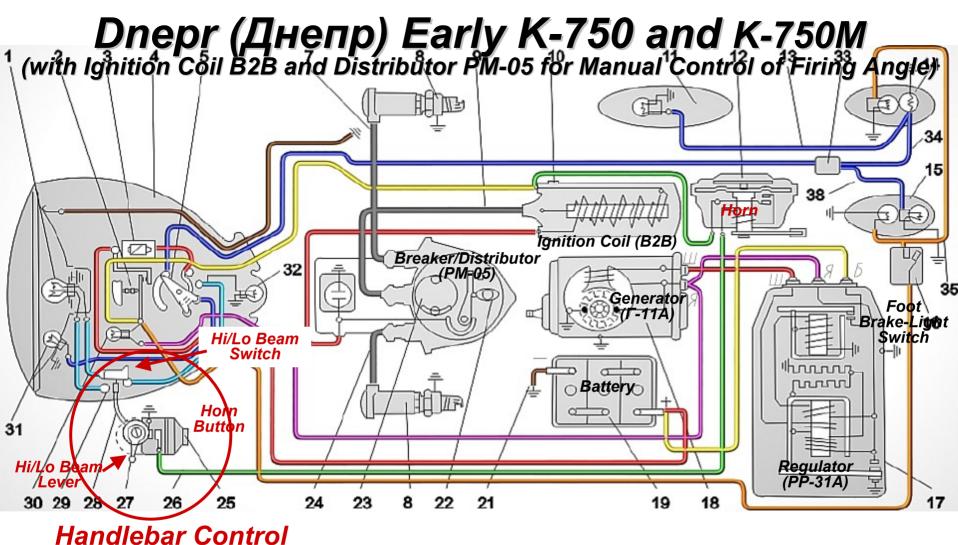




Early MT-9, with PM-05 Ignition and Handlebar Control



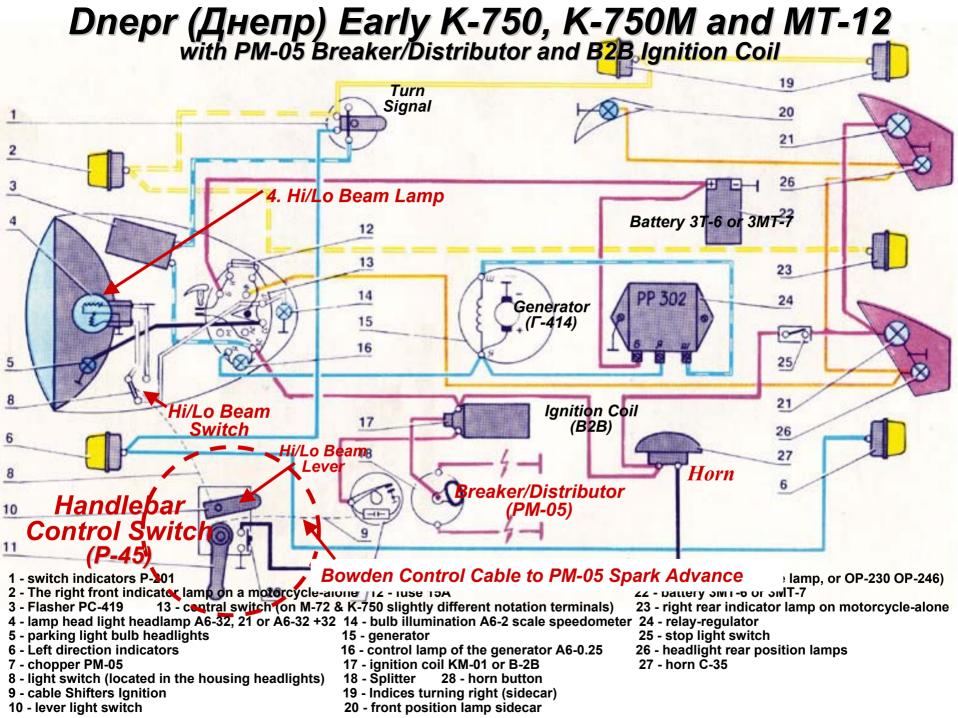
1. Light Beam and Low Beam, 4. Key, 5. Fuse, 4. Lamp, 5. Central Switch, 27. Signal Horn Button Switch, 29. Advance Ignition Lever, 31. Cable Switch for Hi/Lo Light, 34. Hi/Lo Light Switch 33. Warning Light 35. Parking Light Bulb

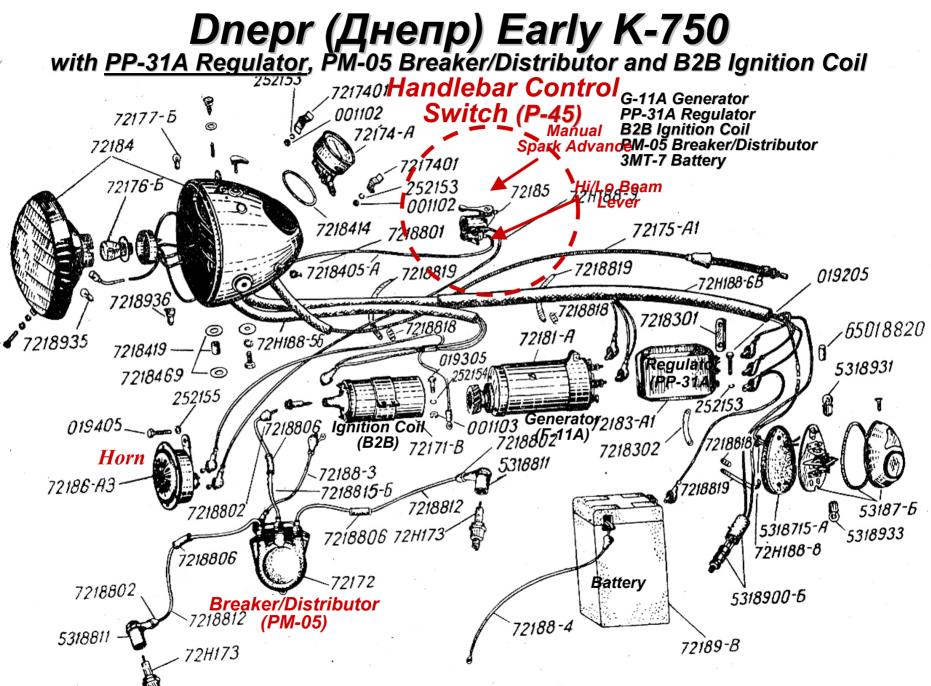


1 - lamp high and low beam, 2 - key 3 - fuse 4 - lamp, 5 - central switch, 6 - "ground" wire, 7 - high voltage wire, 8 - spark plugs, 9 - high voltage 10 - ignition coil, 11 - front light sidecar, 12 - horn, 13 - wire front canopy sidecar, 14 - tail light sidecar, 15 - tail lamp of motorcycle, 16 - gauge stoplight, 17 - Relay-regulator, 18 - generator, 19 - battery, 20 - Low voltage wiring loom, 21 - battery ground wire, 22 - breaker, 23 - valve, 24 - high voltage wire and 25 - horn signal button contact 26 - wire signal 27 - advance ignition lever; 28 - cord switch hi/lo beam, 29 - hi/lo light switch, 30 - control lamp, 31 - parking

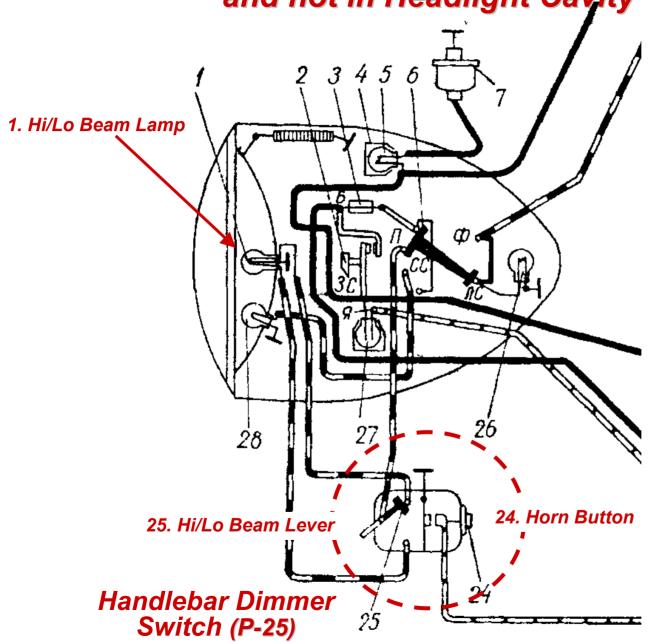
light bulb, 32 - lamp illuminated; 33 - Connecting Jack wires, 34 - cable sidecar lamps, 35 - wire from the sensor to Stop lamp, 36 - wire from the connector to the lamp lighting plate

Switch (P-45)





Later K-650, with Hi/Lo Beam Dimmer Switch in Handlebar, and not in Headlight Cayity



Dnepr (Днепр) Early K-750 and K-750M

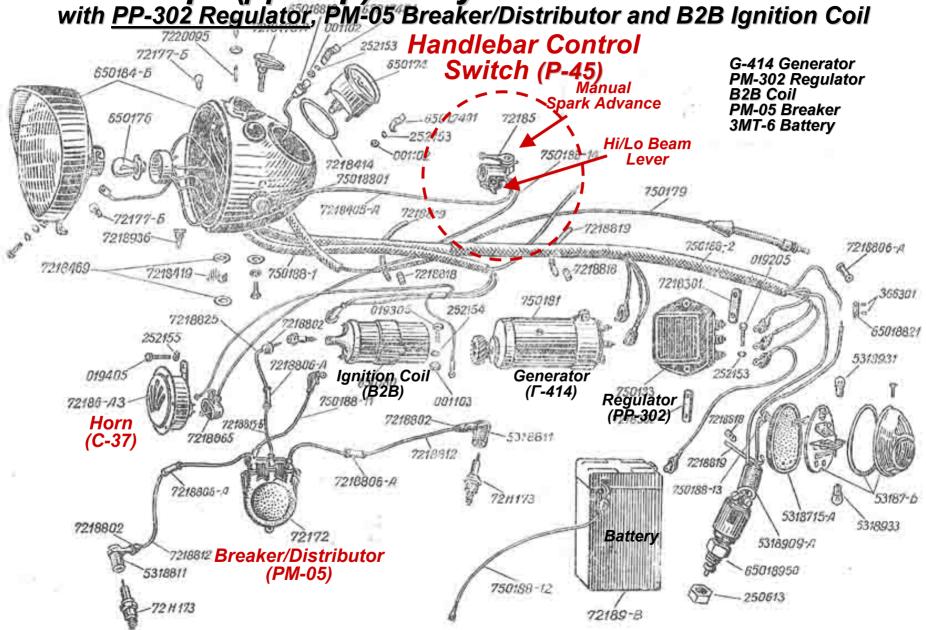
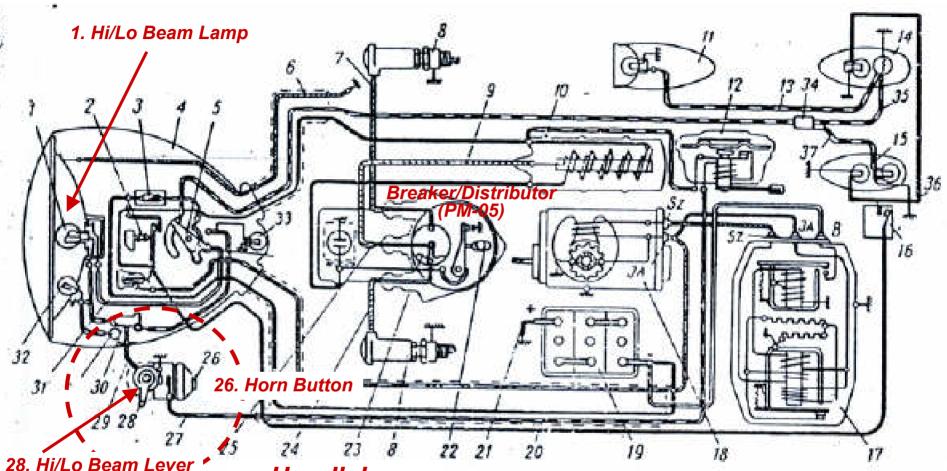


Рис. 34. Монтажная схема электрооборудования мотоцикла

Early K-750M, with PM-05 Ignition and Handlebar Control



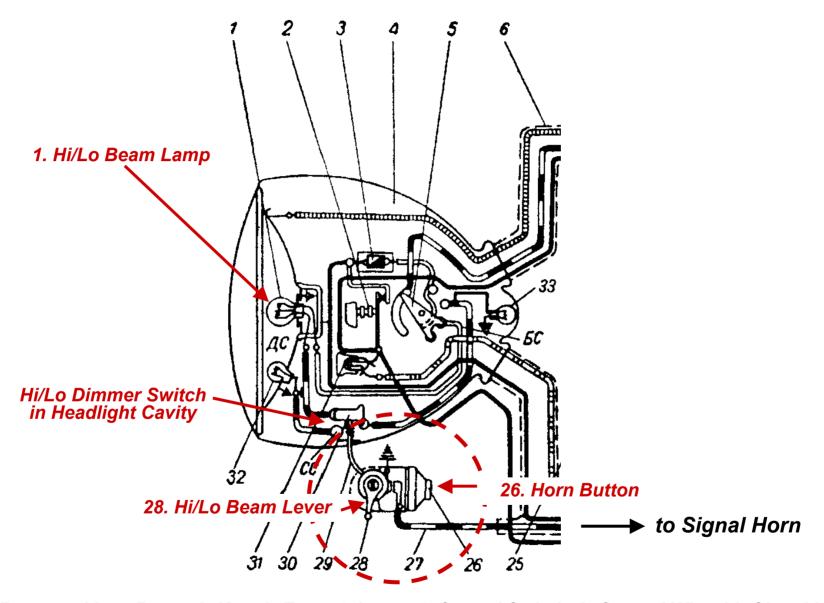
Handlebar Control Switch

i elektrycznej motocykla K-750 W

sk. J - bezpiecznik, 4 - reflektor, 5 - głowny przelącznik, I — žarowka swiatla szosoweg przewod do "masy", 7, 9, 24, 2 ecia, J - świece zaplonowe, 10 - cewka zapionowa, 11 - lampa przednia przyczepy. 12 - syg i do przedniej lampy przyczepy. 14 - lampa tylna przyczepy. 15 ego (_stop"), 17 - regulator pradmicy 15 - pradmica pradu statego. lampa tylna motocykla, 16 --15 - bateria akumulatorow, 26 - przewody niskiego napięcia, 21 - przewod lączacy baterię akumulatorow z "mosą", 22 przerywacz, 23 - rozdzielacz zaplanu, 25 - przycisk sygnalu dzwiękowego, 27 - przewod sygnalu, 28 - dźwienia przyspieszania momentu zaplonu. 29 - linka przelacznika swiateł. 30 - przelącznik swiateł. 31 - lampka kontrolna. 37 - zarówka swiatla

postojowego, 33 - zarówka oswiętienia skali szybkościomierza, 34 -- gniazdo przewodow, 35 -- przewod lampy przyczepy, 36 -przewod od włacznika do lamp swiatla hamulenwego ("stop"). 27 - przewod od gniazda przewodow do lampy oswiętlenia jablicy rejestracytoci

K-750M, with PM-05 Ignition and Handlebar Control



1. Light Beam and Low Beam, 2. Key, 3. Fuse, 4. Lamp, 5. Central Switch, 6. Ground Wire, 26. Signal Horn Button Switch, 27. Signal Wire, 28. Hi/Lo Beam Lever, 29. Cable Switch for Hi/Lo Light, 30. Driving and Parking Light Switch 31. Warning Light 32. Parking Light Bulb 33. Backlight Speedometer

Dnepr (Днепр) Early K-750M

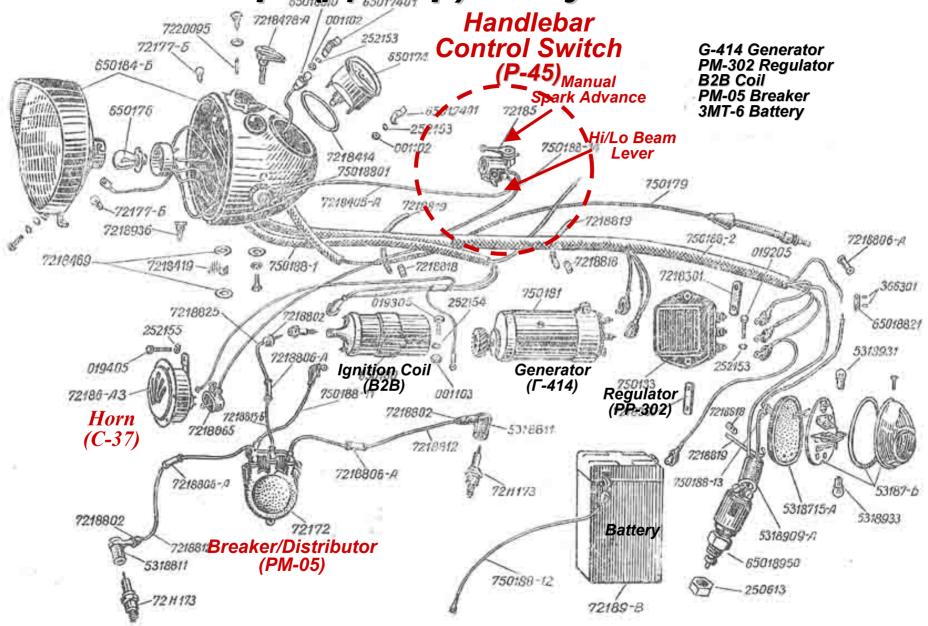
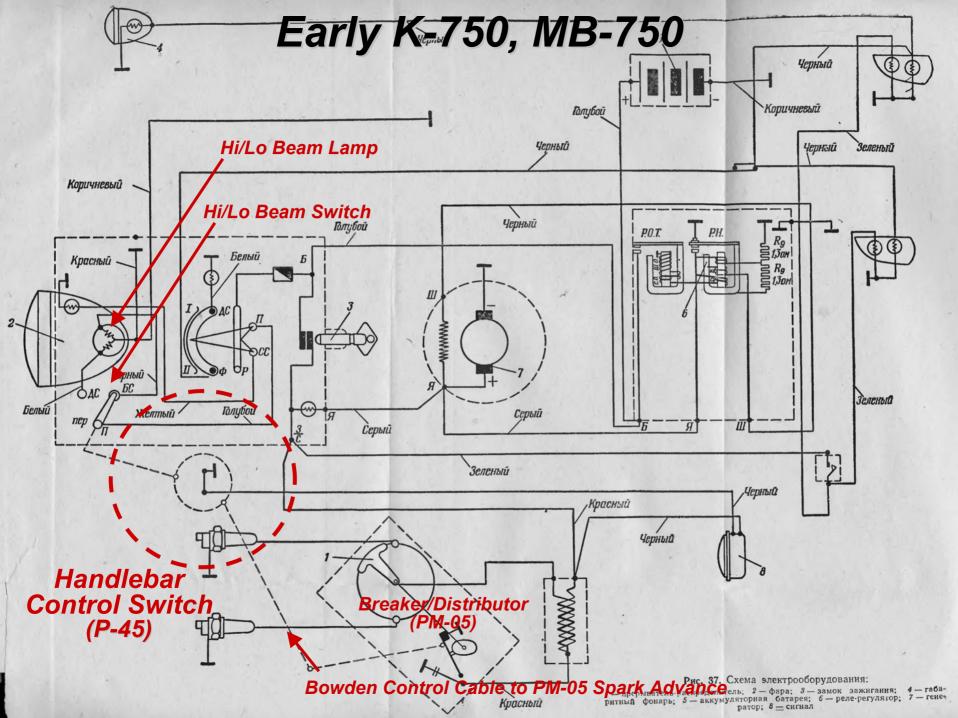
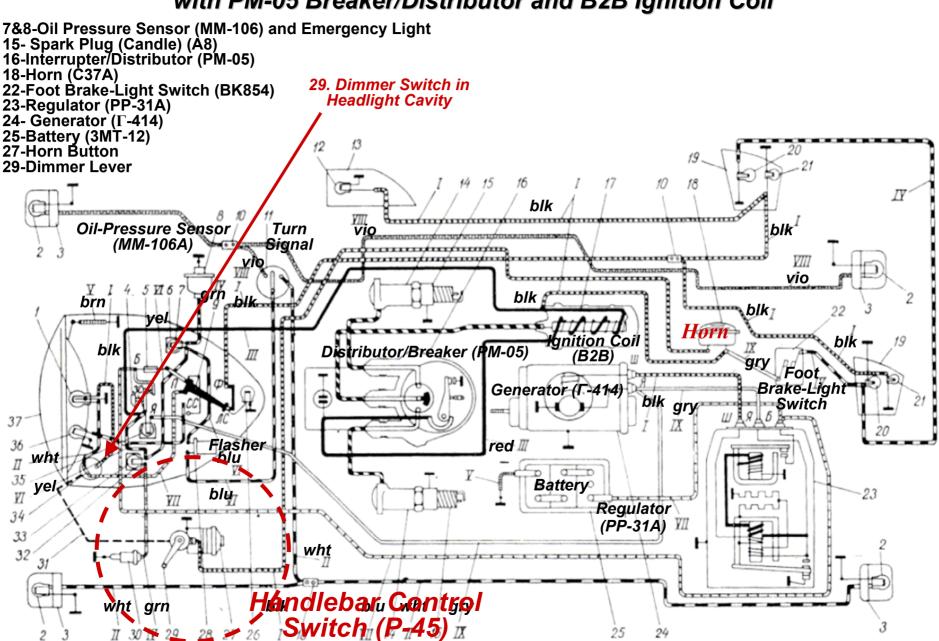
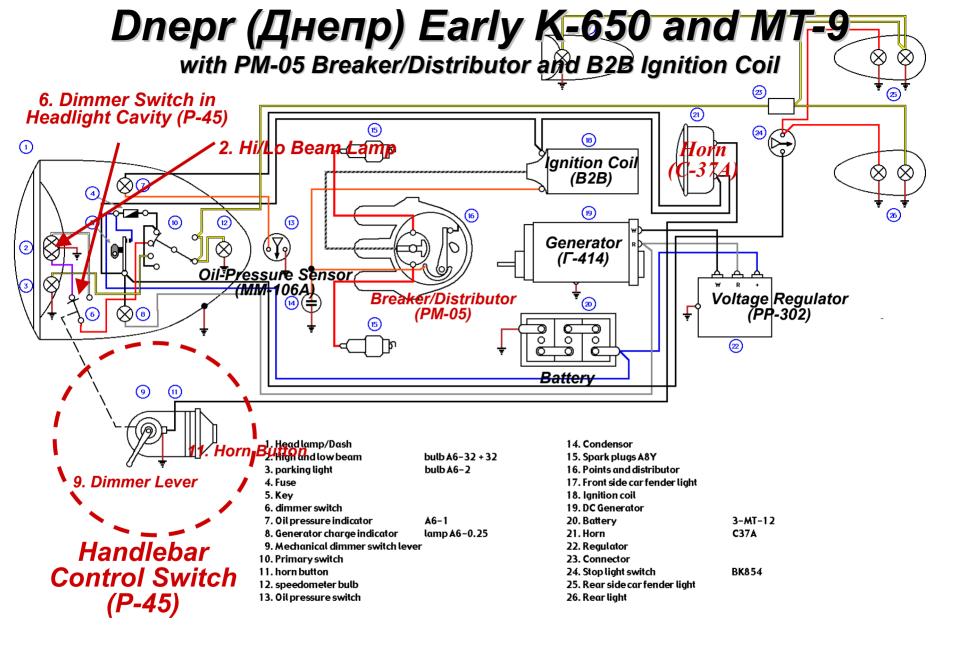


Рис. 34. Монтажная схема электрооборудования мотоцикла



Dnepr (Днепр) Early K-650 with PM-05 Breaker/Distributor and B2B Ignition Coil

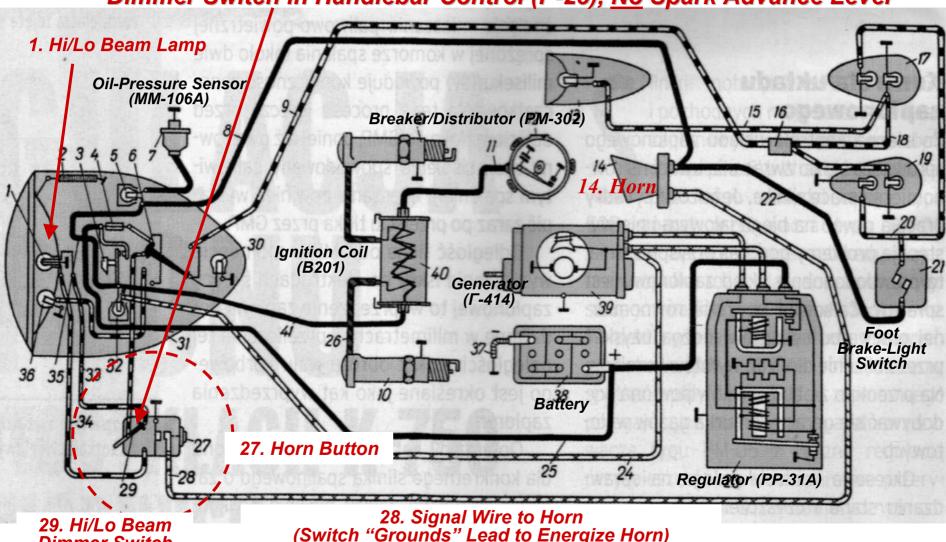




Dnepr (Днепр) Later K-750

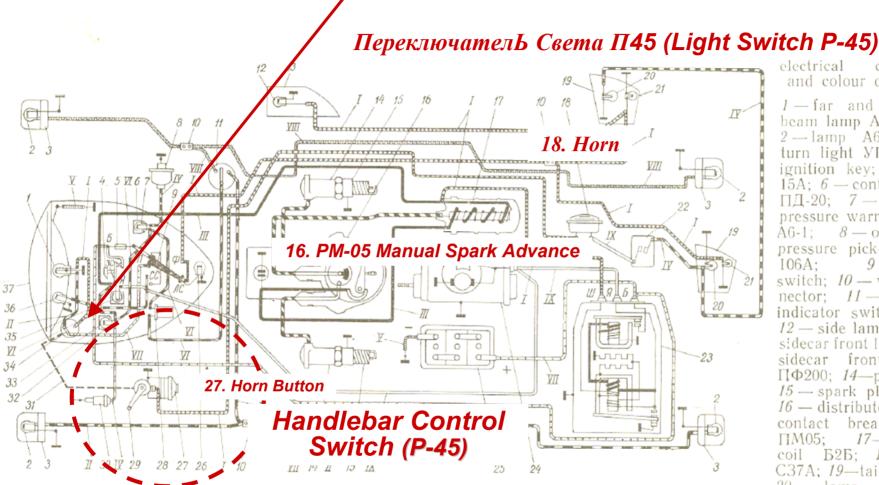
(with Breaker PM-11A, PP-302 and B201 for Automatic Control of Firing Angle)

Dimmer Switch in Handlebar Control (P-25), No Spark Advance Lever



Dimmer Switch

Early MT-9 with Manual (PM-05) Spark Advance (Dimmer Switch (34) in Headlight Cavity)

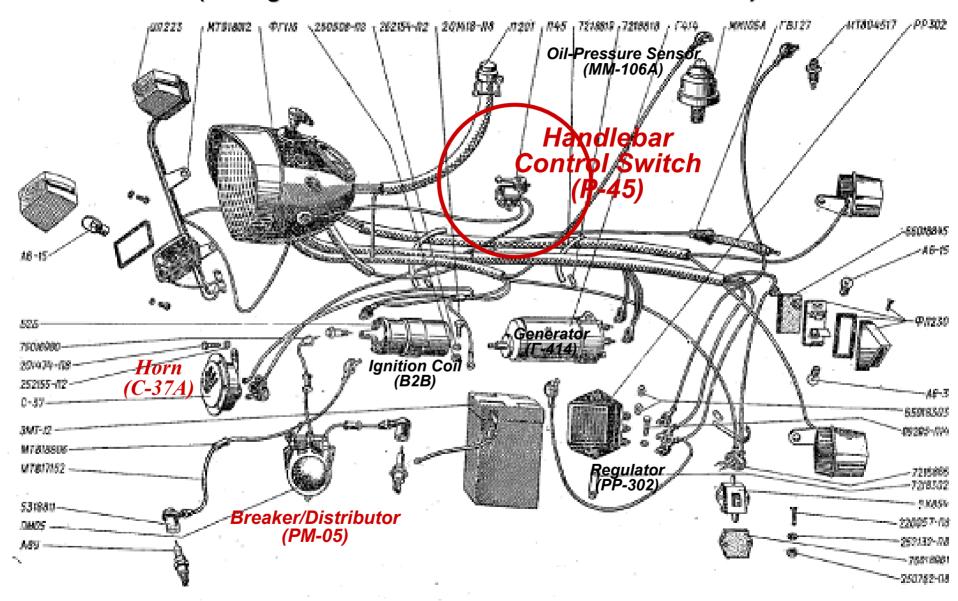


electrical equipment and colour of wires:

1 — far and passing beam lamp A6 32+32; 2 — lamp A6-15: 3 turn light УП223: 4 ignition key; 5 — fuse 15A: 6 — control light $\Pi\Pi$ -20: 7 — oil lowpressure warning light A6-1; 8 — oil pressure pick-up MM 9 — central switch: 10 - wire connector: 11 — direction indicator switch 25A; 12 — side lamp A6-2 of sidecar front light; 13 sidecar front light ПФ200: 14—plug shell; 15 — spark plug A8Y: 16 — distributor-andcontact breaker unit 17— ignition coil **B2B**; 18 — horn C37A: 19—tail ФП230; 20 — lamp

29. Hi/Lo Beam Lever A6-3 of tail light; 22 — stop light switch BK854; 23 — regulating relay PP302; 24 — directcurrent generator 1414; 25 — storage battery 3MT-12; 26 — speedometer brightening lampA6-2; 27 — horn button; 28 — turn light blinker PC419; 29 — timing angle adjustment lever; 30 — neutral position pick-up (contact plug); 31 — dim-switch cable; 32 control light ПД-20Г; 33 — lamp A6-1, indicating neutral position of gearshift mechanism; 34 — dim-switch П45; 35 —storage battery charge control lamp A6-0.25; $36 \rightarrow$ parking lamp A6-2; $37 \rightarrow$ head lamp $\Phi\Gamma116$; $I \rightarrow$ black; $II \rightarrow$ white; $III \rightarrow$ red; IV - green; V - brown; VI - vellow; VII - blue; VIII - violet; IX - grey

Dnepr (Днепр) Early MT-9 with Manual Control of Firing Angle (B2B Ignition Coil and PM-05 Breaker/Distributor)



Later MT-9 with <u>Automatic</u> (PM-201) Spark Advance (Dimmer Switch(P-25) in Handlebar Control, No Spark Advance Lever)

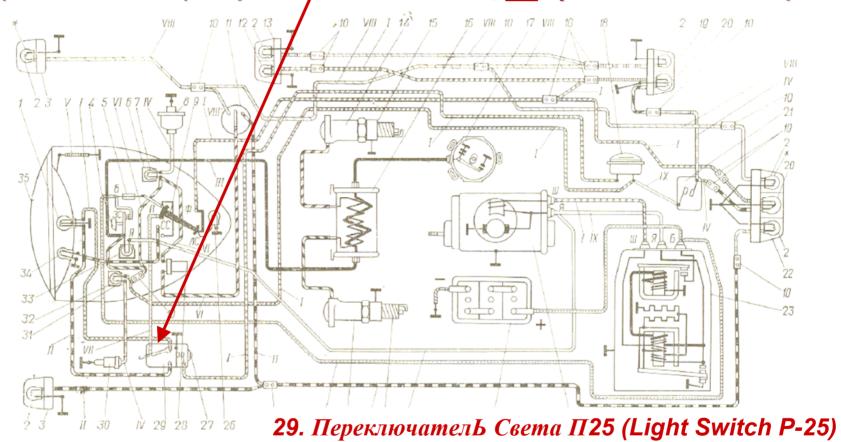
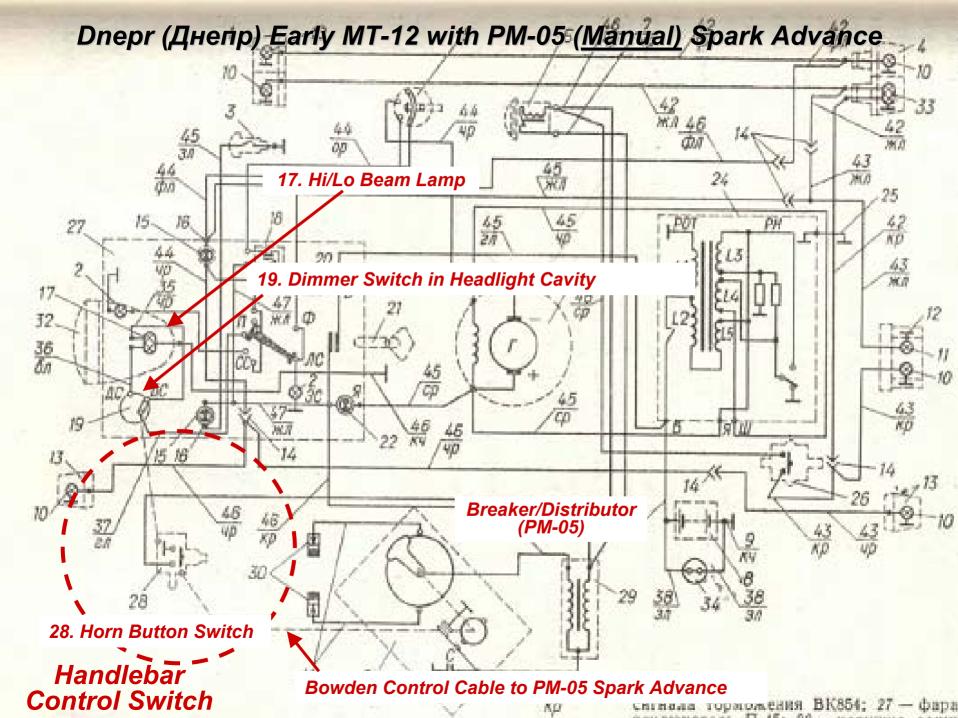


Fig. 8. Diagram of electric equipment and colour of wires:

I—far and passing beam lamp A6-32-+32; 2—lamp A6-15; 3—turn light $M\Pi$ -223; 4—ignition key; 5—fuse 15A; 6—control light ПД-20; 7 — oil low-pressure warning light A6-1; 8—oil low-pressure pick-up MM106A; 9 — central switch; 10 — wire connector; 11 — direction indicator switch Π201; 12 — lamp A6-3; 13 — sidecar front light ΠΦ-232; 14 — plug shell; 15 — spark plug AV8; 16 — ignition coil 6201A; 17— contact breaker ΠΜ-302; 18 — horn C37A; 19 — sidecar tail light ΦΠ-219; 20 lamp A6-21+3; 2I — stop light switch BK854; 22 — motorcycle tail light $\Phi\Pi$ - 217; 23 — regulating relay PP-302; 24 — direct current generator Γ-414; 25 — storage battery 3MT-12; 26 — speedometer brightening lamp A6-2; 27 — horn button; 28 — turn light blinker PC419; 29 — dimmer switch П25; 30 — neutral position pick-up (contact plug); 31 — control light ПД-20Г; 32 lamp A6-1 indicating neutral position of gearshift lever; 33—generator switching control lamp A6-0,25; 34—parking lamp A6-2: 35 — head lamp $\Phi\Gamma$ -116;

I — black; II — white; III — red; IV — green; V — brown; VI—vellow; VII— blue; VIII — violet; IX — grey

Note. In case the motorcycle is used with a sidecar the lamps designated in the drawing with * are disconnected



Dnepr (Днепр) Early MB-750, MT-12 (1961)

