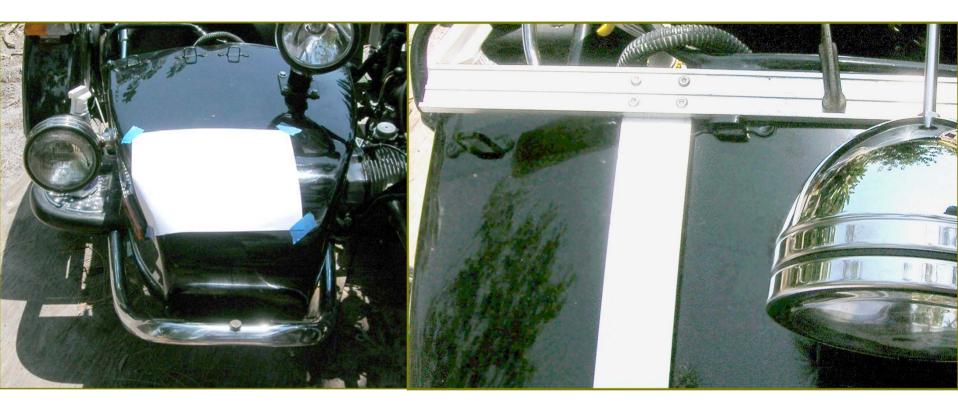
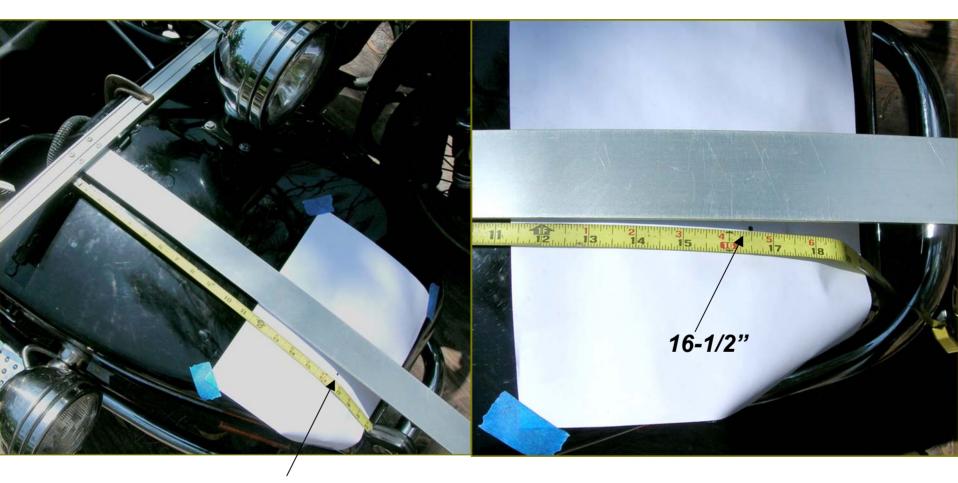


Adding a NATO-Style Front-Corner Machine Gun Mount

(Silver Goose: The Eastern Block, http://www.silvergoosestore.biz/nato%20inst.htm)



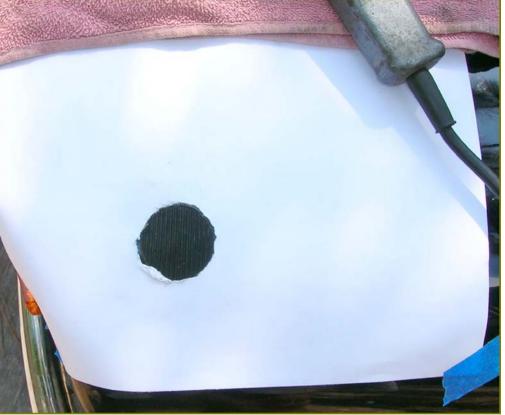
Find the spot where you will drill the hole for the tube to come through the top of the tub. Square up to the edge of the tub as shown above, using the second loop as a reference point.



16-1/2"

Measure down the square to 16-1/2 inches.





Mark it and ready your drill motor with the 2" to 2-1/4" hole-saw. Center punch your mark and carefully start the pilot bit into the top of the tub. Slowly saw the hole through. Clean up the hole with a file if needed.





Moving to the inside of the tub, remove the right bumper bolt and set it aside, used later to anchor the foot plate. Just put it in to mark the second hole for now. Drill a 5/16" hole for the upper left anchoring point. Insert the bolt and tighten both hand-tight. Thread on the lower tube on foot plate.



Next, install the upper tube so it fits up to the lower portion and square everything. Mark and drill the upper plate holes and remove the tube and paper. Clean up the holes and touch up with some paint to prevent rust. Some silicone sealant keeps out water on the top plate. Fit everything together and check that everything is square and snug. Re-tighten all bolts and you're done.